## The History of Tanaka Syuzo (Tanaka brewery Co.,Ltd)



Since Edo period, Toride has been developed as an inn town of an old highway, which called "Rikuzennhama-kaido".

In Toride city, there are a lot of trace of Edo period, for example, various temples and shrines, and the inn for Daimyo which was used in Sankinnkotai.

Also, Tanaka Syuzo is one of them. Tanaka Syuzo has brewed sake(Japanese alcohol drink) since its inception in 1655.

In Toride, east outskirt of Joso earth, there are rich sub soil water that come through the gravel layer of the Tone River and rice that harvest in the hinterland of the Tone river, Soma and Yawara.

In 1884, when shooting exercise of army was made in Usiku area, Emperor Meiji came with them and stayed at an old family of Usiku as Anzaisyo(temporary Inperial Palace).

On the way to Anzaisyo across the Tone River, the emperor got thirsty, and drank water of well of Tanaka Syuzo, because water of sake brewery was clean.

Because the emperor was very pleased the water, Tanaka Syuzo brought the emperor water during his stay.

Therefore, Tanaka Syuzo was given the name of sake, **Kimibandai**, by the emperor.





## **Brewing Sake Policy**



Tanaka Syuzo brews sake in traditional way of Nanbu master brewer. We endeavor to make sake in best way by the hand of man according to kinds of sake, rinsing rice, steaming rice with Japanese iron pot, making Koji in Muro, making Syubo and Moromi We are aiming to harmonize demand of consumers and taste of Kimibandai. In the point of view of local production for local consumption ,we contract with local famer and use rice which is harvested in local area to make sake.

Kimibandai is made from local rice and clean and delicious springwater.

We produce a genuine sake of local brew by brewing in climate of this land.









## Circle of natural circulation



## we started solar power generation business.

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